



RUBBER PARTS CATALOG®

GROMMET ISOLATORS

VIBRATION, SHOCK & MOTION CONTROL

Phone 262.632.2345
Toll Free 800.657.0747
Fgx 262.632.0271

SOLUTIONS - FOR A WORLD IN MOTION

We offer standardized products to meet most applications. Some control problems, however, require specialized solutions such as a custom-designed mount or a combination of LORD products. Our experts in vibration and noise control can analyze your individual requirements and provide you the most effective and affordable solution ... Ask Us How.

SURFACE EFFECT MOUNTS



Surface-Effect Mounts combine surface-effect damping principles with traditional rubber-bonded-to-metal technology. The result is a soft mount capable of providing effective damping over large deflections and a wide range of frequencies. As cab and engine mounts in on- and off-highway vehicles, Surface-Effect Mounts meet the most demanding requirements for vibration isolation and noise attenuation while controlling motion.

Compression Load Range: 3,115 - 6,987 N (700 - 1,570 lbs)

CONICAL MOUNTS



LORD Conical Mounts provide effective vibration isolation and noise attenuation with a simple, robust mount design. Consistent performance, high load bearing capabilities and a choice of radial stiffness characteristics are key features of these mounts. For more demanding vibration and noise reduction requirements, LORD integrates Conical Mounts with surface-effect technology to form an advanced control solution known as Surface-Effect Systems.

Compression Load Range: 801 - 11,392 N (180 - 2,560 lbs)

SANDWICH MOUNTS - FLEX-BOLT™



Efficient power transmission and driveline component durability are among powertrains designers' most important concerns. Increased durability and up-time are two characteristics demanded by purchasers of today's complex and expensive machinery. These demands can only be met with reliable, trouble-free, smooth-running powertrains free from damaging loads that compromise component life.

Compression Load Range: 27 - 59,808 N (6 - 13,440 lbs) **Shear Load Range:** 4.45 - 7,476 N (1 - 1,680 lbs)

CENTER-BONDED MOUNTS



LORD Center-Bonded Mounts isolate vibration, control shock and reduce noise due to structure borne vibrations. Available in a full range of rated load capacities and able to withstand shock loads of 10 g's, these mounts effectively protect equipment and improve operator comfort. They are ideal for automotive, marine, railroad and industrial markets.

Compression Load Range: 334 - 9,345 N (75 - 2,100 lbs)

TWO-PIECE MOUNTS



LORD Two-Piece Mounts are designed for applications involving severe dynamic forces in the static load direction, as well as the rebound direction. Travel is limited in both directions by rubber in compression that provides snubbing.

Compression Load Range: 178 - 15,352 N (40 - 3,450 lbs)

BINOCULAR/SPLIT MOUNTS



LORD Binocular/Split Mounts are designed for applications involving severe dynamic forces in the static load direction, as well as the rebound direction. Travel is limited in both directions by rubber in compression that provides snubbing.

Compression Load Range: 4,450 - 6,675 N (1,000 - 1,500 lbs)

PLATEFORM MOUNTS



LORD Plateform Mounts provide effective isolation against vibration. The contour of the flexing element was developed to provide uniform stress distribution. This, plus high strength bonding and the use of specially compounded elastomers, provides maximum service life.

Compression Load Range: 2 N - 2,225 N (0.5 - 500 lbs)

GROMMET ISOLATORS



LORD Grommet Isolators provide effective, economical vibration isolation for light loads. They are suitable for commercial and military applications including computers, disk drives, business machines, precision instrumentation and general industrial equipment.

Compression Load Range: 4 - 27 N (1 - 6 lbs)

MACHINERY MOUNTS



LORD Machinery Mounts are designed to support heavy equipment and isolate intermittent or continuous vibration. The result is greater machine accuracy, longer service life, smoother operation and reduced maintenance. These mounts are available in four types to suit different needs.

Compression Load Range: 223 - 33,375 N (50 - 7,500 lbs)

BUSHINGS

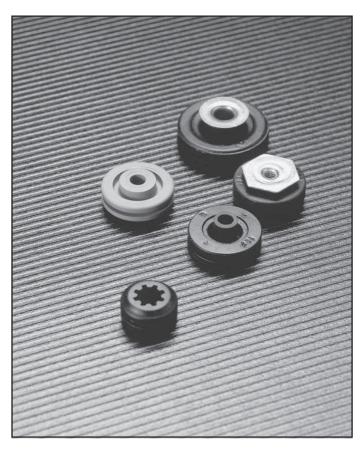


LORD Center-Bonded Bushings and Square-Bonded Bushings are used in applications where the absorption shock, attenuation of noise, reduction of wear and elimination of lubrication is required.

Compression Load Range: 890 - 41,385 N (200 - 9,300 lbs)



VIBRATION, SHOCK & MOTION CONTROL



Grommet Isolators



LORD Grommet Isolators provide effective, economical vibration isolation for light loads. They are suitable for commercial and military applications including computers, disk drives, business machines, precision instrumentation and general industrial equipment.

Grommet Isolators are designed and produced with the same kind of precision and care as our high performance bonded elastomeric mounts. This provides close control of stiffness and dimensions. You get the performance and quality you need at low cost.

Grommet Isolators are made of neoprene and natural rubber. They provide good vibration isolation for disturbing frequencies above 30 Hz.

Features and Benefits

- Economical
- Offer improved reliability in environments where harsh vibration and shock occur
- Space saving
- Oil resistant
- Effective vibration isolation and shock protection for light load applications

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GROMMET TABLES



Table 1 – Specifications and Dimensions

Part Number	Figure	Elastomer		ım Axial əad	Axial Sp	ring Rate	Radial Sp	oring Rate	Thread Size	Ferrule Part
		2	lb	N	lb/in	N/mm	in/in	N/mm		Number
J-3112-5-1	1	NR	1	4	22	3.9	44	7.7	_	_
J-3112-12-1	2	NR	1	4	22	3.9	44	7.7	# 8 Screw	Y-10879- B
J-3112-2-2	2	OR	2	9	33	5.8	66	11.6	_	_
J-3112-1-3	1	OR	3	13	50	8.8	100	17.5	_	_
J-3112-8-3	2	OR	3	13	50	8.8	100	17.5	# 8 Screw	Y-10879-B
J-3112-8-11	2	OR	5.7	25	190	33.3	380	66.5	# 8 Screw	Y-10879-B
J-3112-8-6	2	OR	6	27	100	17.5	200	35.5	# 8 Screw	Y-10879-B
J-17736-1 ①	3	OR	1	4	17	3.0	17	3.0	_	_
J-17736-7 ①	4	OR	1	4	17	3.0	17	3.0	#6 Screw	Y-31124-7-1
J-17736-8 ①	4	OR	2	9	33	5.8	33	5.8	# 6 Screw	Y-31124-7-1
J-17736-4 ①	5	OR	2	9	33	5.8	33	5.8	6-32UNC-2B	Y-31124-4-1
J-2927-4-1 ①	7	OR	1	4	16	2.8	16	2.8	# 10 Screw	Y-4045-B
J-2927-4-2 ①	7	OR	2	9	32	5.6	32	5.6	# 10 Screw	Y-4045-B
J-2924-4 ①	6	OR	4	18	65	11.4	65	11.4	_	_
J-2927-1-4 ①	7	OR	4	18	65	11.4	65	11.4	# I0 Screw	Y-4045-B

① Not recommended for Radial Static Load

② NR = Natural Rubber OR = Oil-Resistant Elastomer - Neoprene

Table 2 - Specifications and Dimensions

		Spa	cer ③			Support Mem	ber Plate ④	
Part Number	Ler	ngth	O	.D.	Thick	ness	Diar	neter
	in	mm	in	mm	in	mm	in	mm
J-3112-5-1	0.365	9.3	0.255	6.5	0.062	1.6	0.555	14.1
J-3112-12-1	_	_	_	_	0.062	1.6	0.555	14.1
J-3112-2-2	0.365	9.3	0.175	4.4	0.062	1.6	0.555	14.1
J-3112-1-3	0.365	9.3	0.255	6.5	0.062	1.6	0.555	14.1
J-3112-8-3	_	_	_	_	0.062	1.6	0.555	14.1
J-3112-8-11	_	_	_	_	0.062	1.6	0.555	14.1
J-3112-8-6	_	_	_	_	0.062	1.6	0.555	14.1
J-17736-1 ①	0.365	9.3	0.175	4.4	0.062	1.6	0.555	14.1
J-17736-7 ①	_	_	_	_	0.062	1.6	0.555	14.1
J-17736-8 ①	_	_	_	_	0.062	1.6	0.555	14.1
J-17736-4 ①	_	_	_	_	0.062	1.6	0.555	14.1
J-2927-4-1 ①	_	_	_	_	0.062	1.6	0.735	18.7
J-2927-4-2 ①	_	_	_	_	0.062	1.6	0.735	18.7
J-2924-4 ①	0.455	11.6	0.195	5.0	0.062	1.6	0.735	18.7
J-2927-1-4 ①	_	_	_	_	0.062	1.6	0.735	18.7

① Not recommended for Radial Static Load.

④ Tolerance is ± 0.005 in (± 0.127 mm).

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³ Spacer recommended for positive tightening if ferrule is not used. Not supplied by LORD.



PART DIMENSIONS



Figure 1 – Part Dimensions - J-3112 Series (Without Ferrule)

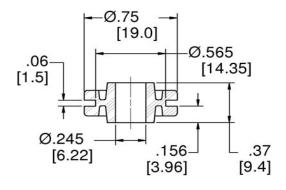


Figure 2 – Part Dimensions - J-3112 Series (With Ferrule)

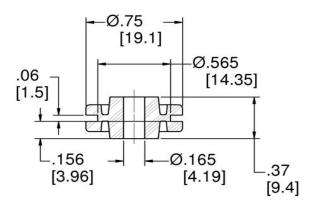


Figure 3 – Part Dimensions - J-3112 Series (#8 Screw, With Plain Ferrule)

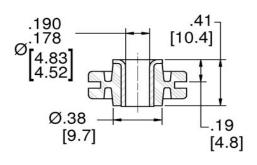


Figure 4 – Part Dimensions - J-17736 Series (Without Ferrule)

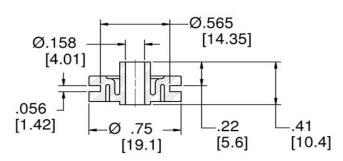


Figure 5 – Part Dimensions - J-17736 Series (#6 Screw, With Ferrule)

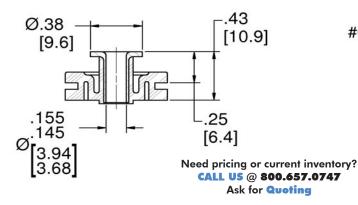
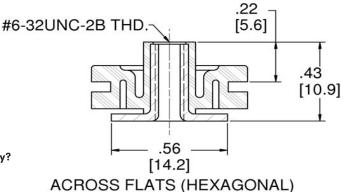


Figure 6 – Part Dimensions - J-17736 Series (With Threaded Ferrule)



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PART DIMENSIONS

Figure 7 - Part Dimensions - J-2924/2927 Series (Without Ferrule)

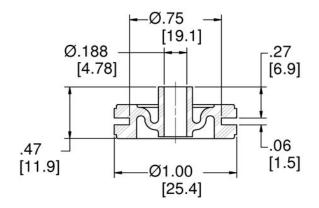
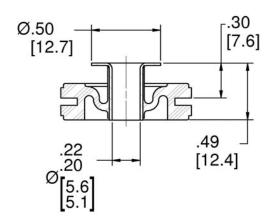


Figure 8 – Part Dimensions - J-2924/2927 Series (#10 Screw, With Plain Ferrule)



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APPLICATION SELECTION GUIDE

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Delicate Equipment	•		•															•	•			•	•								
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Engine Gen/Pumps sets	•	•		•	•	•	•	•	•		•	•	•				•	•	•	•		•	•			•		•	•	•	•
Fans/Blowers •	•	•	•	•	•	•	•	•	•		•	•	•				•	•	•	•	•	•	•	•	•			•	•	•	
Heating/Cooling Units	•	•	•	•	•	•					•	•	•				•	•	•	•	•	•	•	•	•		•	•	•	•	
Instruments & Gauges	•		•															•	•				•								
Machinery - Punch, Printing, Milling, Presses	•	•		•	•	•	•	•			•	•	•	•	•			•	•	•	•	•	•	•	•		•	•		•	
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Vehicle Accessories	•	•	•	•	•	•	•	•	•	•	•	•	•				•										•	•	•	•	•
Shipping Containers																		•	•	•											

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